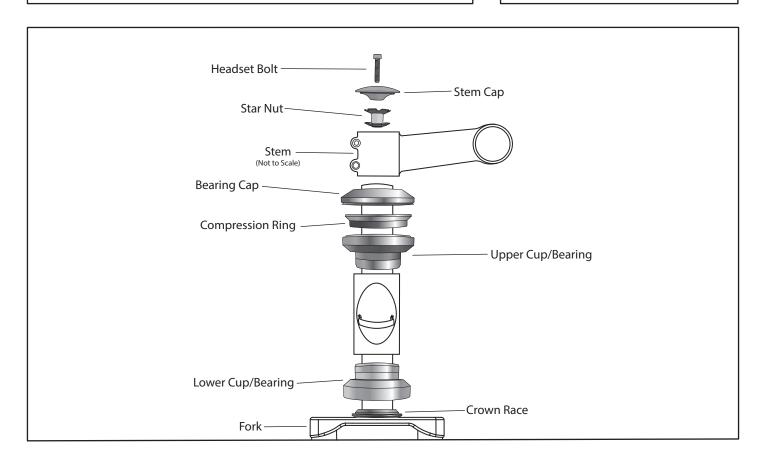
Cartidge Bearing Threadless Headset Instruction Manual

Please read all instructions before installing your new threadless headset.

Note: Installation requires specialized equipment to press fittings on to the steerer tube and in to the head tube.

⚠ Warning

Failure to install headset properly may result in damage to your bicycle, serious injury, and/or death.



Note: This headset contains 2 different sizes of crown race, 26.4mm and 27mm. Be sure to check the fork for appropriate sizing.

<u>Installation</u>

- 1. Install applicable crown race on to the fork using an appropriate press. Fitment should be flush and evenly seated.
- 2. Remove the bearings from the cups, then install the upper and lower cups in to the head tube using a headset press, and then replace the bearings.
- 3. Using a star nut setter, install the star nut in to the steerer tube.
- 4. Insert fork through the head tube and install compression ring and bearing cap. Compression ring split should be on the side of the steerer tube, NOT the front.
- 5. Place stem and any spacers (Not included) on to steerer tube to set desired height.
- 6. Install the stem cap and headset bolt.
- 7. Check that all fittings are flush with their respective mounting surfaces and that rotation is smooth.

